

# FOIL PACKAGING

## FOIL STRIP LENGTH IN ROLLS WITH STANDARD DIAMETER

Packaging type, standard outer diameter and roll width shown in table are approximate values and given just for reference.

Item		Foil roll length in wooden box, m		
Roll size		Small	Medium	Large
Standard outer diameter		≈ 200 mm	≈ 250 mm	≈ 300 mm
Foil thickness	60 μm	340 - 550	610 - 870	950 - 1 260
	75 μm	275 - 440	490 - 700	750 - 1 000
	80 μm	260 - 415	460 - 650	700 - 940
	85 μm	245 - 390	430 - 610	660 - 880
	100 μm	200 - 330	360 - 520	560 - 750
	105 μm	190 - 315	350 - 500	540 - 720
	110 μm	180 - 300	330 - 470	516 - 680

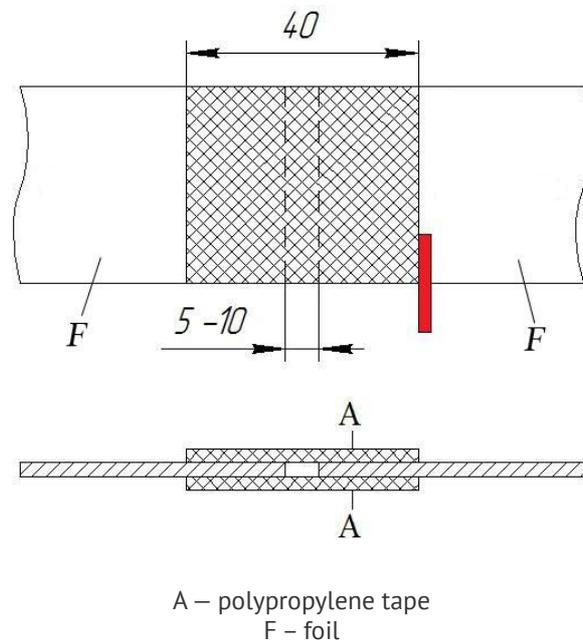
## NUMBER OF CONNECTIONS AND CONNECTION INTERVAL IN ROLLS

Item	Foil roll length in wooden box, m		
Roll size	Roll size	Medium	Large
Allowable number of connections	One or none	Two or more	
Connection intervals	Distance of connection to roll end 50 m or more	Distance of connection to roll end 50 m or more Distance between connections 50 m or more.	

## CONNECTION METHOD

For connection of two ends of foil is used 60 μm transparent polypropylene tape

Joints are marked with red paper strip

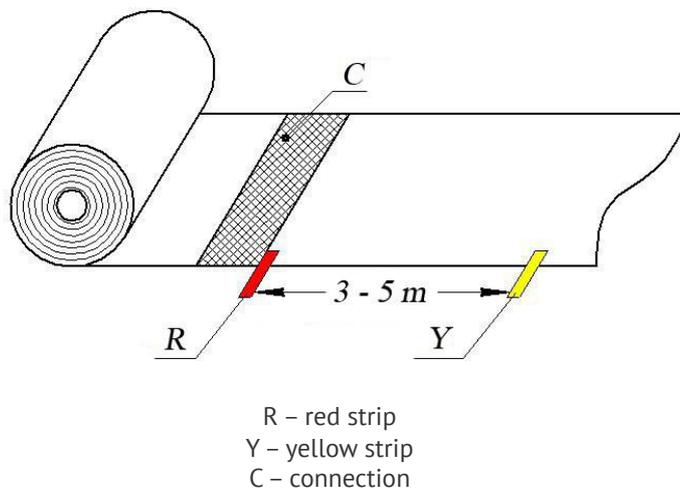


## MARKING OF FOIL JOINTS IN ROLL

Foil joints are marked with red strip, yellow strip is placed 3-5 m before the joint (figure 1).

**Figure 1**

Mark placing



## PACKAGING METHOD

- 1 The foil roll is wrapped in paper;
- 2 At roll end faces is fixed cushioning material;
- 3 The foil roll is put on a wooden rod;
- 4 The foil roll is hermetically packed in polyethylene bag (vacuum packaging) inside of which is placed a desiccant;
- 5 The foil roll is placed in a wooden box (figure 2);

## PACKING FEATURES

Item	Formed foil / etched foil		
	Roll size	Medium	Large
Box sizes	300B×260H×655L	350B×310H×655L	400B×360H×655L
Standard outer diameter	≈ 200 mm	≈ 250 mm	≈ 300 mm
Max. outer diameter	≤ 220 mm	≤ 270 mm	≤ 320 mm
Weight of one roll (without box)	≈ 32 kg	≈ 52 kg	≈ 80 kg

**Figure 2**

Packaging of foil roll into a transportation box

